

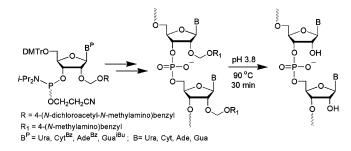
The 4-(N-Dichloroacetyl-N-methylamino)benzyloxymethyl Group for 2'-Hydroxyl Protection of Ribonucleosides in the Solid-Phase Synthesis of Oligoribonucleotides

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Emerging RNA-based technologies for controlling gene expression have triggered a high demand for synthetic oligoribonucleotides and have motivated the development of ribonucleoside phosphoramidites that would exhibit coupling kinetics and coupling efficiencies comparable to those of deoxyribonucleoside phosphoramidites. To fulfill these needs, the novel 4-(*N*-dichloroacetyl-*N*-methylamino)benzyloxymethyl group for 2'-hydroxyl protection of ribonucleoside phosphoramidites **9a**–**d** has been implemented (Schemes 1 and 2). The solid-phase synthesis of AUCCGUAGCUAACGUCAUGG was then carried out employing **9a**–**d** as 0.2 M solutions in dry MeCN and 5-benzylthio-1*H*-tetrazole as an activator. The coupling efficiency of **9a**–**d** averaged 99% within a coupling time of 180 s. Following removal of all basesensitive protecting groups, cleavage of the remaining 2'-[4-(*N*-methylamino)benzyl] acetals from the RNA oligonucleotide was effected in buffered 0.1 M AcOH (pH 3.8) within 30 min at 90 °C. RP-HPLC and PAGE analyses of the fully deprotected AUCCGUAACGUCAUGG were comparable to those of a commercial RNA oligonucleotide sharing an identical sequence. Enzymatic digestion of the RNA oligomer catalyzed by bovine spleen phosphodiesterase and bacterial alkaline phosphatase revealed no significant amounts of RNA fragments containing $(2' \rightarrow 5')$ -internucleotidic phosphodiester linkages or noteworthy nucleobase modifications.

Introduction

With the discovery of RNA interference (RNAi) as a cellular process for silencing the expression of specific genes,¹ small-interfering double-stranded RNAs (siRNAs) of 21–25 base pairs in length have been efficient in targeting and cleaving mRNAs

in mammalian cells.^{2,3} Typically, this process entails the incorporation of the siRNA into a protein complex including the endonuclease Argonaute 2, which mediates the cleavage of the sense strand of the siRNA during activation of the RNA-induced-silencing complex (RISC).⁴ The antisense strand of the siRNA guides the RISC to complementary sequences in target mRNAs; RISC then cleaves the targeted mRNA at a single site

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between nucleobases 10 and 11 relative to the 5'-end of the siRNA antisense strand,^{4a,c,d} thereby resulting in a decreased expression level of the encoded protein. The RNAi machinery also serves as an effector for endogenous, noncoding RNAs known as microRNAs (miRNAs).5 These miRNAs are abundant and are believed to be important in many biological processes through regulation of gene expression by controlling the efficiency of mRNA translation. Unlike an mRNA, a premiRNA is embedded in a ~70-nucleotide (nt) hairpin structure, which is cleaved by the RNase III enzyme Dicer to produce a "mature" miRNA as a ~21-nt double-stranded RNA.4d,6 Like siRNAs, miRNAs are assembled into the RISC and guide the complex to partially complementary mRNA sites by Watson-Crick base-pairing. The expression of targeted mRNAs is therefore blocked either by translational repression or by degradation.7 Although miRNAs do not encode proteins and the precise molecular function of these biomolecules in mammals is largely unknown, each miRNA has the potential to regulate hundreds of mRNAs. In order to better understand the function of miRNAs in vivo, chemically engineered singlestranded RNA oligonucleotides, termed "antagomirs", were developed.8 The silencing of endogenous miRNAs with antagomirs in mice was specific, efficient, and long-lasting. Thus, the use of antagomirs may lead to a viable therapeutic strategy in the treatment of cancer, hepatitis, and diabetes considering the involvement of miRNAs in these diseases has been demonstrated.⁸ These emerging RNA-based strategies in the control of gene expression have created a high demand for synthetic oligoribonucleotides and has spurred a "renaissance" in the development of rapid and efficient methods for solidphase RNA synthesis. The design and implementation of 2'hydroxyl protecting groups that would provide ribonucleoside phosphoramidites with coupling kinetics and coupling efficiencies comparable to those of deoxyribonucleoside phosphoramidites are key to the production of RNA oligonucleotides in sufficient quantity and purity for pharmaceutical applications. Technically, a 2'-hydroxyl protecting group must be stable to the reagents and conditions used during solid-phase RNA synthesis, and to the conditions employed for nucleobase and phosphate deprotection. The 2'-hydroxyl protecting group must, ultimately, be cleaved from the oligonucleotides under conditions that would not induce formation of $(2' \rightarrow 5')$ -internucleotidic phosphodiester linkages and/or RNA chain cleavage. The search for an optimal 2'-hydroxyl protecting group for ribonucleosides has been ongoing for decades.9 Particularly noteworthy is the progress made in the synthesis of RNA oligonucleotides over

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the past decade through ribonucleoside phosphoramidites functionalized with the 2-nitrobenzyloxymethyl (1),¹⁰ 4-nitrobenzyloxymethyl (2),11 1-[2-(trimethylsilyl)ethoxy]methyl,12 1-(4chlorophenyl)-4-ethoxypiperidin-4-yl,13 triisopropylsilyloxymethyl (3),¹⁴ substituted 1-(benzyloxy)ethyl,¹⁵ 1-(2-cyanoethoxy)]ethyl,¹⁶ (2-cyanoethoxy)methyl (4),¹⁷ levulinyl (5),¹⁸ 2-tertbutyldithiomethyl (6),¹⁹ acyloxymethyl,²⁰ acylthiomethyl,²⁰ bis-(2-acetoxyethoxy)methyl (7),²¹ 2-(4-tolylsulfonyl)ethoxymethyl (8),²² and allyl²³ groups for 2'-hydroxyl protection. Although ribonucleoside phosphoramidites 1-8 exhibit reaction kinetics and coupling efficiencies in solid-phase RNA synthesis^{10,11,14,17–19,21,22} comparable to those of DNA phosphoramidites in typical solid-phase DNA synthesis, many ribonucleoside phosphoramidites do not, presumably because of steric hindrance created by bulky 2'-O-protecting groups in the vicinity of the activated phosphoramidite entities. It should also be emphasized that the implementation of a number of 2'-O-protected ribonucleoside phosphoramidites in solid-phase RNA synthesis required nucleobase, 5'-hydroxyl, and phosphate protecting groups different from those typically employed in standard solidphase DNA synthesis. These requirements demanded the development of laborious and often costly strategies for the preparation of RNA phosphoramidite building blocks. Furthermore, the stability of some 2'-O-protecting groups during solidphase synthesis of RNA oligonucleotides is questionable and certain 2'-O-protecting groups generated side products upon deprotection, which had to be deactivated to prevent nucleobase alkylation. In an attempt to circumvent these drawbacks and

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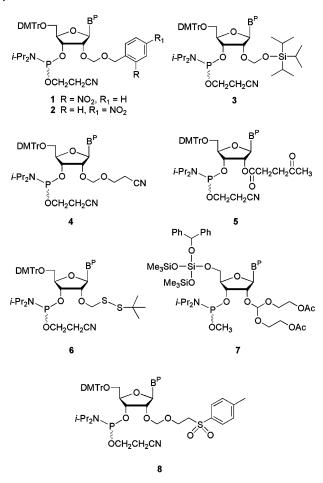
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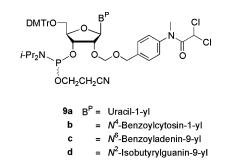


DMTr = 4,4'-dimethoxytrityl; B^P = uracil-1-yl or N-protected nucleobases

inspired by the work of Gough et al.^{10,11} and Pfleiderer et al.^{15,24} on the use of benzyl acetals as 2'-hydroxyl protecting groups in RNA synthesis, we recently reported the 4-(N-dichloroacetyl-N-methylamino)benzyloxymethyl group for 2'-hydroxyl protection of ribonucleoside phosphoramidite 9a, which was employed in the solid-phase synthesis of the chimeric polyuridylic acid U₁₉dT.²⁵ RP-HPLC analysis of unpurified [2'-O-[4-(N-methylamino)benzyloxy]methyl U]19dT revealed a high quality product. Thus, activation of 9a with 5-ethylthio-1H-tetrazole produced within 180 s coupling efficiencies comparable to those obtained with deoxyribonucleoside phosphoramidites. Furthermore, RP-HPLC analysis of unpurified U19dT indicated that hydrolysis of the 2'-acetals from the oligoribonucleotide proceeded smoothly under mild acidic conditions without significant internucleotidic chain cleavage. These encouraging results prompted us to synthesize the ribonucleoside phosphoramidites 9b-d and assess the coupling kinetics and coupling efficiencies of these monomers in the solid-phase synthesis of AUC-CGUAGCUAACGUCAUGG. The results of our investigations will be the focus of this report.

Results and Discussion

The synthesis of 2'-O-[4-(N-dichloroacetyl-N-methylamino)benzyloxy]methyl ribonucleosides (**14a,b** and **15a,b**) and their



phosphoramidite derivatives (9a,b) is outlined in Scheme 1. Commercial uridine (10a) and N^4 -benzoylcytidine (10b) were mixed with the Markiewicz reagent²⁶ in anhydrous pyridine to produce the 3',5'-disilylated ribonucleosides 11a,b in near quantitative yields. Without further purification, 11a,b were reacted with DMSO, acetic anhydride and acetic acid under conditions described in Scheme 1 to give the ribonucleoside 2'-thioacetals 12a,b in isolated yields ranging from 73% to 85% after silica gel chromatography. The yields of 12a,b are based on the amounts of 10a,b employed in the preparation of 11a,b and are somewhat dependent on the ratio of the reactants used in the thioacetalization of 11a,b. The ratios of DMSO, acetic anhydride and acetic acid, recommended by Semenyuk et al.,¹⁹ were found near optimal in the preparation of 12a,b.

Transacetalization of 12a,b was performed under rigorously anhydrous conditions, via activation of the thioacetal function with N-iodosuccinimide and fresh trifluoromethanesulfonic acid (TfOH),²⁷ in the presence of 4-(N-dichloroacetyl-N-methylamino)benzyl alcohol and powdered 5A molecular sieves to produce the ribonucleoside 2'-acetals 13a,b. Additional TfOH was often necessary to complete the transacetalization reaction. Crude 13a,b were completely desilylated within 16 h by treatment with ammonium fluoride^{19,28} in methanol. The acetals **14a,b** were purified by silica gel chromatography and isolated as pure amorphic solids in yields averaging 65% relative to the amounts of 12a,b utilized in the preparation of 13a,b. 5'-O-Dimethoxytritylation of 14a,b was carried out in anhydrous pyridine using a slight molar excess (1.2 equiv) of 4,4'-dimethoxytrityl chloride. The reaction was monitored by TLC and was found complete within 2 h. After routine workup, crude **15a**,**b** were purified by chromatography on silica gel and were isolated as lyophilized powders in yields of ca. 90%. The phosphinylation of 15a,b was effected within 2 h when employing 2-cyanoethyl N,Ndiisopropylchlorophosphoramidite and dry Et₃N in anhydrous CH₂Cl₂. After an aqueous workup, the crude ribonucleoside phosphoramidites 9a,b were purified by silica gel chromatography using C_6H_6 :Et₃N (9:1 v/v) as the eluent. The presence of Et₃N in the eluent is necessary to neutralize the inherent acidity of silica gel and thus prevent decomposition of 9a,b during chromatography. Purified 9a,b were freed from residual Et₃N by precipitation in cold (-78 °C) hexane. The white precipitates were dissolved in dry C₆H₆ and the resulting solutions were frozen and then lyophilized under high vacuum affording moisture and Et₃N-free **9a**,**b** in yields averaging 80%. However, depending upon the original amount of residual moisture and Et₃N contaminating 9a,b, an additional round of precipitation in cold hexane and lyophilization from dry benzene may be

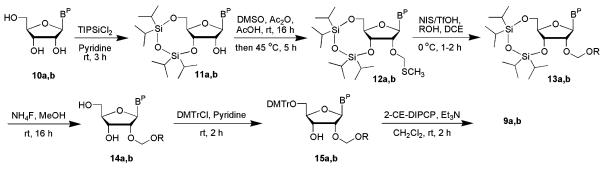
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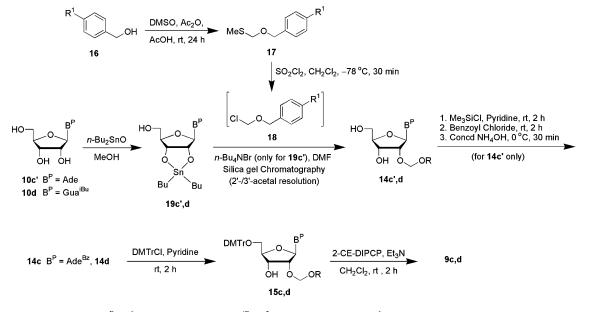
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^{*a*} Keys: B^P, uracil-1-yl (**a**) and N⁴-benzoylcytosin-1-yl (**b**); R, 4-(*N*-dichloroacetyl-*N*-methylamino)benzyl; TIPSiCl₂, 1,3-dichloro-1,1,3,3-tetraisopropyldisiloxane; NIS, *N*-iodosuccinimide; TfOH, trifluoromethanesulfonic acid; DCE, 1,2-dichloroethane; DMTrCl, 4,4'-dimethoxytrityl chloride; 2-CE-DIPCP, 2-cyanoethyl-*N*,*N*-diisopropylchlorophosphoramidite.

SCHEME 2. Synthesis of 2'-O-Protected Ribonucleosides 14c,d and 15c,d and Ribonucleoside Phosphoramidites 9c,d^a



^{*a*} Keys: Ade, adenin-9-yl; Ade^{Bz}, *N*⁶-benzoyladenin-9-yl; Gua^{iBu}, *N*²-isobutyrylguanin-9-yl; R¹, *N*-dichloroacetyl-*N*-methylamino; R, 4-(*N*-dichloroacetyl-*N*-methylamino)benzyl.

required to rigorously ensure the absence of moisture and base contaminants, and guarantee high coupling efficiency of phosphoramidite monomers.

Although the preparation of ribonucleosides 14a,b proceeded satisfactorily according to the reaction pathway shown in Scheme 1, we experienced difficulties in obtaining reproducible results in the synthesis of 14c,d (Scheme 2). Despite our attempts at improving the synthetic process, reproducibility issues were reoccurring and forced us to adopt a different approach to the preparation of 14c,d. We opted for the method of Gough et al.,^{10b} which was reported for the synthesis of ribonucleoside precursors leading to the preparation of phosphoramidites 1 and 2. As shown in Scheme 2, thioacetalization of 4-(N-dichloroacetyl-N-methyl)aminobenzyl alcohol (16)²⁵ in DMSO, acetic anhydride and acetic acid was carried out affording the thioacetal 17 in 65% yield within 24 h. Stannylation of adenosine (10c') and N^2 -isobutyryl guanosine (10d) upon reaction with dibutyltin oxide in methanol produced the respective stannylidene derivatives 19c',d, which were used in the next synthetic step without further purification. The thioacetal 17 was treated with sulfuryl chloride in CH2Cl2 to generate the chloromethyl ether intermediate 18, which was

condensed with **19c',d** to produce a regioisomeric mixture of ribonucleoside 3'- and 2'-acetals. The ribonucleoside 2'-acetals **14c',d** were separated by silica gel chromatography²⁹ and were isolated in yields of 30-35%. Both 3'- and 5'-hydroxyls of **14c'** were transiently protected within 2 h upon reaction with trimethylsilyl chloride in dry pyridine.³⁰ Benzoylation of the exocyclic amino group of adenine was then achieved by adding benzoyl chloride to the reaction mixture. After 2 h, the crude product was subjected to aqueous workup and the material was desilylated by treatment with conc. NH₄OH at 0 °C for 30 min to afford the ribonucleoside 2'-acetal **14c**. Regioselective 5'-*O*-dimethoxytritylation of **14c,d** was accomplished in 2 h when employing a slight molar excess (1.2 equiv) of dimethoxytrityl chloride in yields of 90–95%% after purification

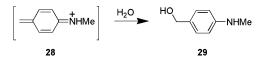
⁽²⁹⁾ This purification step is critically important. One must ensure that the desired ribonucleoside 2'-acetal is not contaminated with any 3'-acetal to prevent subsequent incorporation of $(2' \rightarrow 5')$ -internucleotidic phosphodiester linkages into the oligoribonucleotide during solid-phase synthesis.

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on silica gel. Phosphinylation of **15c,d** was carried out under conditions similar to those employed for **15a,b**. The purification and post-purification processing of the resulting ribonucleoside phosphoramidites **9c,d** were performed under near identical conditions to those used for the production of **9a,b**. The phosphinylation of **15a,b** and **15c,d** produced phosphoramidites **9a-d** in yields varying from 62 to 85%. The key ribonucleoside 2'-acetals **14a-d** were characterized by ¹H and ¹³C NMR spectroscopies and by high-resolution time-of-flight mass spectrometry using atmospheric pressure electron spray ionization (APESI-HRMS), whereas phosphoramidites **9a-d** were characterized by ³¹P NMR spectroscopy and APESI-HRMS (data shown in the Experimental Section and in the Supporting Information).

The 2'-O-[4-(N-methylamino)benzyloxy]methyl ribonucleoside phosphoramidites 9a-d were then employed in the solidphase synthesis of AUCCGUAGCUAACGUCAUGG as a model oligoribonucleotide to evaluate the coupling kinetics and efficiencies of these phosphoramidites. Solid-phase synthesis of the 20-mer RNA oligonucleotide was carried out on a 0.2 μ mol scale using **9a-d** as 0.2 M solutions in anhydrous MeCN. It should be emphasized that the effective concentration of activated 9a-d in the synthesis column was ~0.1 M. Phosphoramidite activators, such as 1H-tetrazole, 5-ethylthio-1Htetrazole, and 5-benzylthio-1H-tetrazole were tested in the preparation of the RNA oligonucleotide; 0.25 M 5-benzylthio-1H-tetrazole in MeCN produced the best result in terms of phosphoramidite coupling efficiency, which averaged 99% within a coupling time of 180 s. The stepwise coupling yields were determined spectrophotometrically at 498 nm through the standard dimethoxytrityl cation assay. After completion of the RNA oligonucleotide chain assembly, the solid-phase-linked 20mer was exposed to concd NH₄OH for 10 h at 55 °C to cleave nucleobase and phosphate protecting groups concurrently with the dichloroacetyl group of each 2'-acetal function, and release the 2'-O-protected oligoribonucleotide from the solid support. The RP-HPLC profile of the unpurified 2'-O-[4-(N-methylamino)benzyloxy]methyl (4-MABOM) RNA oligomer, shown in Figure 1A, is reflective of the high coupling efficiency of phosphoramidites **9a-d** on the basis of the relatively low level of failure sequences clustered at the base of the single major peak.

Removal of the 2'-O-(4-MABOM) groups from the RNA oligomer was effected by dissolving the oligonucleotide in 0.1 M AcOH adjusted to pH 3.8 with N,N,N',N'-tetramethylethylenediamine (TEMED)^{21b} and heating the solution at 90 °C for 30 min. The RP-HPLC profile of the deprotection reaction is presented in Figure 1B. Aside from benzamide, which was generated during nucleobase deprotection, 4-(*N*-methylamino)benzyl alcohol (**29**)³¹ was produced through hydrolysis of the *N*-methyliminoquinone methide intermediate **28**³² that is presumably generated during the cleavage of the 2'-acetals.



(31) The RP-HPLC retention time of **29** (t_R = 19.6 min) is identical to that of an authentic sample of 4-(*N*-methylamino)benzyl alcohol that was prepared from the reduction of 4-(*N*-methylamino)benzoic acid (see ref 25). (32) Carl, P. L.; Chakravarty, P. K.; Katzenellenbogen, J. A. *J. Med. Chem.* **1981**, 24, 479–480.

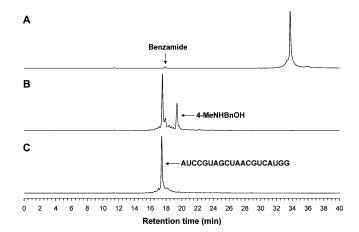


FIGURE 1. RP-HPLC profiles of unpurified 2'-O-protected/deprotected AUCCGUAGCUAACGUCAUGG. (A) AUCCGUAGCUAA-CGUCAUG[2'-O-(4-MABOM)]₁₉G. (B) AUCCGUAGCUAACGU-CAUG[2'-O-(4-MABOM)]₁₉G in 0.1 M AcOH/TEMED, pH 3.8, 90 °C, 30 min. (C) Material of profile B that was desalted using a PD-10 (Sephadex G-25M) column. RP-HPLC analyses were performed employing a 5 μ m Supelcosil LC-18S column (25 cm × 4.6 mm) according to the following conditions: starting from 0.1 M triethy-lammonium acetate pH 7.0, a linear gradient of 1% MeCN/min was pumped at a flow rate of 1 mL/min for 40 min and was then held, isocratically, for 20 min. Peak heights are normalized to the highest peak, which is set to 1 arbitrary unit.

Desalting the fully deprotected RNA oligonucleotide through a size exclusion column gave a high quality product, the RP-HPLC profile of which, is shown in Figure 1C. The RP-HPLC profile is comparable to that of a commercial oligonucleotide of identical RNA sequence (data shown in the Supporting Information). Polyacrylamide gel electrophoresis analysis of the unpurified and desalted RNA oligonucleotide was also compared with that of the commercial RNA oligonucleotide reference. As shown in Figure 2, the electrophoretic mobility and the purity of the RNA oligonucleotide prepared from ribonucleoside phosphoramidites **9a**-**d** are comparable to those of the commercial RNA oligonucleotide reference.

The purity of the fully deprotected oligoribonucleotide in terms of nucleobase modifications and integrity of the $(3' \rightarrow 5')$ -internucleotidic phosphodiester linkages throughout the RNA sequence was also assessed through enzymatic hydrolysis. Specifically, the unpurified and desalted RNA 20-mer was subjected to snake venom phosphodiestrase (SVP) and bacterial alkaline phosphatase (BAP) for 16 h at 37 °C. As displayed in Figure 3, the RP-HPLC profile of the enzymatic digest indicates that the RNA oligonucleotide is completely degraded to the respective nucleosides without significant amounts of nucleobase modification.

While the cleavage of the 2'-O-(4-MABOM) group is performed under acidic conditions, vicinal migration of each $(3' \rightarrow 5')$ -internucleotidic phosphodiester linkage may occur and may also lead to RNA chain cleavage.³³ To evaluate the extent of $(2' \rightarrow 5')$ -internucleotidic phosphodiester linkage formation under these conditions, the crude fully deprotected RNA oligonucleotide was purified by RP-HPLC and then desalted by size-exclusion chromatography. The pure RNA oligomer was then treated with bovine spleen phosphodiesterase (BSP) and BAP for 16 h at 37 °C. BSP, unlike SVP, does not cleave

⁽³³⁾ Reese C.B. Org. Biomol. Chem. 2005, 3, 3851–3868 and references therein.

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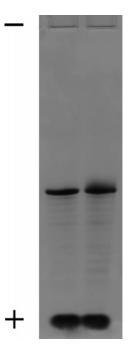


FIGURE 2. Polyacrylamide gel analysis (20% polyacrylamide-7 M urea, 1X Tris Borate EDTA buffer, pH 8.3) of unpurified and desalted AUCCGUAGCUAACGUCAUGG. Left lane: commercial RNA oligomer (0.25 OD₂₆₀). Right lane: RNA oligomer (0.25 OD₂₆₀) obtained from the deprotection of AUCCGUAGCUAACGUCAUG[2'-O-(4-MABOM)]₁₉G under acidic conditions. Oligonucleotides are visualized as blue bands upon staining the gel with Stains-all. Bromophenol blue is used as a marker and shows as a large band, in each lane, at the bottom of the gel.

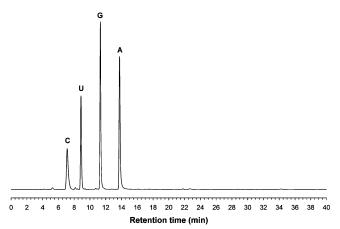


FIGURE 3. RP-HPLC chromatogram of unpurified and desalted AUCCGUAGCUAACGUCAUGG after treatment with snake venom phosphodiesterase and bacterial alkaline phosphatase. RP-HPLC analyses were performed under conditions identical to those described in the caption of Figure 1. Key: C, cytidine; U, uridine; G, guanosine; A, adenosine.

 $(2' \rightarrow 5')$ -internucleotidic phosphodiester linkages³⁴ and thus provides a means to assess the level of $(2' \rightarrow 5')$ -internucleotidic phosphodiester bond formation among the native $(3' \rightarrow 5')$ internucleotidic phosphodiester linkages. Figure 4B shows near complete digestion of the RP-HPLC purified and desalted RNA oligomer³⁵ that was exposed to acidic conditions (pH 3.8) at elevated temperature (90 °C) during the time allocated for complete 2'-O-deprotection (30 min). RNA fragments containing at least one or several $(2' \rightarrow 5')$ -internucleotidic phosphodiester linkages are expected to exhibit longer retention times than those of individual ribonucleosides but shorter than the retention time of the full length 20-mer (17.5 min) under identical chromatographic conditions.

Âmplification of the baseline corresponding to retention times in the range of 12 to 18 min (Figure 4B') revealed a number of peaks, the relative intensity of which, increased upon increasing exposure to acidic conditions by an additional 30 min at 90 °C (Figure 4A'). This trend is consistent with increased formation of $(2' \rightarrow 5')$ -internucleotidic phosphodiester linkages with increasing exposure time to acidic conditions. The formation of $(2' \rightarrow 5')$ -internucleotidic phosphodiester linkages under acidic conditions is not detected in the SVP/BAP digestion reaction since it has been demonstrated that synthetic $(2' \rightarrow 5')$ UpU is completely hydrolyzed to uridine by the enzymes (data shown in the Supporting Information). One can nonetheless safely state that the amount of RNA fragments containing $(2' \rightarrow 5')$ -internucleotidic phosphodiester linkages, produced under the deprotection conditions defined above for 2'-O-(4-MABOM) RNA oligonucleotides, is negligible.

In summary, RNA phosphoramidites protected with a 4-(Ndichloroacetyl-N-methylamino)benzyloxymethyl group for 2'-O-protection allow rapid and efficient solid-phase RNA synthesis without a mandatory requirement for nucleobase, 5'hydroxyl, and phosphate protecting groups to differ from those traditionally employed in standard solid-phase DNA synthesis. Consequently, the conditions used for the cleavage of nucleobase and phosphate protecting groups are essentially identical to those used for standard DNA oligonucleotide deprotection, and resulted in the release of a 2'-O-(4-MABOM)-protected RNA oligonucleotide of high quality (Figure 1A). Removal of the 2'-O-(4-MABOM) group from the RNA oligonucleotide proceeded smoothly, in a buffered acetic acid solution kept at 90 °C, without producing significant amounts of $(2' \rightarrow 5')$ internucleotidic phosphodiester linkages and nucleobase modifications (Figures 3 and 4). The overall quality of the native unpurified RNA oligonucleotide after full deprotection was comparable to that of a commercial oligonucleotide of identical RNA sequence on the basis of chromatographic (data shown in the Supporting Information) and electrophoretic data (Figure 2). Although the 4-(N-dichloroacetyl-N-methylamino)benzyloxymethyl group is perfectly suitable for 2'-hydroxyl protection in solid-phase RNA synthesis, an improved method for 2'-Oprotection of ribonucleoside purines with this group is necessary for the commercialization of phosphoramidites 9a-d. This objective is currently under development in our laboratories.

Experimental Section

3',5'-O-(1,1,3,3-Tetraisopropyldisiloxane-1,3-diyl)uridine (11a). Uridine (10a, 15 mmol) was dried by coevaporation with anhydrous pyridine (3 × 20 mL) under reduced pressure. The dry ribonucleo-

⁽³⁴⁾ Synthetic $(3' \rightarrow 5')$ UpU is a substrate for BSP but synthetic $(2' \rightarrow 5')$ -UpU is not. Data are presented in the Supporting Information. See also: (a) Giannaris, P. A.; Damha, M. J. *Nucleic Acids Res.* **1993**, *21*, 4742–4749. (b) Thayer, J. R.; Rao, S.; Puri, N.; Burnett, C. A.; Young, M. Anal. Biochem. **2007**, *361*, 132–139.

⁽³⁵⁾ Commercial bovine spleen phosphodiesterase contains some (1% w/w) adenosine deaminase (ADA) as a contaminant. Such a low concentration of ADA in the digestion reaction was sufficient to quantitatively convert adenosine to inosine. This conversion was unambiguously demonstrated by mixing adenosine with BSP/BAP under the conditions used for the digestion of the RNA oligomer. RP-HPLC analysis of the reaction indicated complete conversion of adenosine to inosine, which had a retention time identical to that of a commercial sample of inosine (data shown in the Supporting Information).

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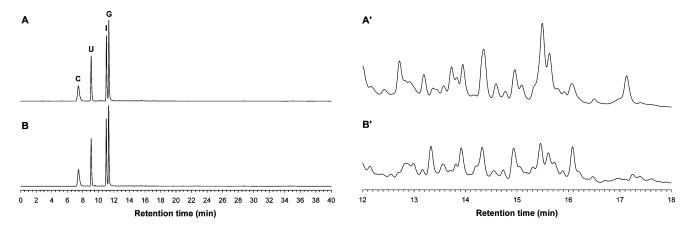


FIGURE 4. RP-HPLC profiles of purified and desalted AUCCGUAGCUAACGUCAUGG after treatment with bovine spleen phosphodiesterase and bacterial alkaline phosphatase. (A) The RP-HPLC-purified RNA oligomer had been exposed to pH 3.8 at 90 °C for a period of time of 30 min after 2'-O-deprotection and RP-HPLC purification. (A') 100-Fold baseline amplification of chromatogram A corresponding to retention times in the range of 12-18 min. (B) The RNA oligomer had been exposed to pH 3.8 at 90 °C for 30 min during 2'-O-deprotection prior to purification. (B') 100-Fold baseline amplification of chromatogram B corresponding to retention times in the range of 12-18 min. RP-HPLC analyses were performed under conditions identical to those described in the caption of Figure 1. Key: C, cytidine; U, uridine; I, inosine; G, guanosine.

side was redissolved in anhydrous pyridine (70 mL), and 1,3dichloro-1,1,3,3-tetraisopropyldisiloxane²⁶ (5.76 mL, 18 mmol) was added, dropwise, over a period of 30 min. The reaction mixture was then stirred at ~25 °C until **10a** had completely converted to a new product (~3 h) as indicated by TLC (CHCl₃/MeOH (9:1 v/v)). The reaction mixture was concentrated to an oil, which was then dissolved in CH₂Cl₂ (200 mL). The solution was extracted with satd NaHCO₃ (150 mL). The organic layer was dried over anhydrous Na₂SO₄, filtered, and rotoevaporated to dryness under vacuum. The product was dried further by coevaporation with toluene (3 × 20 mL). Crude **11a**¹⁹ was isolated as a white foam and used without purification in the next synthetic step.

3',5'-O-(1,1,3,3-Tetraisopropyldisiloxane-1,3-diyl)-2'-O-methylthiomethyluridine (12a). To a solution of crude 11a in DMSO (15 mL) were added glacial AcOH (23 mL) and Ac₂O (15 mL). The solution was stirred at \sim 25 °C for 16 h and then at 45 °C until completion of the reaction (~5 h), which was monitored by TLC (CHCl₃/MeOH (95:5 v/v)). The solution was transferred to a 2 L Erlenmeyer flask to which was added, under vigorous stirring, a solution of K₂CO₃ (31 g) in water (200 mL). The precipitated material was isolated either by filtration or decantation and was redissolved in a minimum volume of THF (~15-20 mL). The resulting solution was then poured into water (250 mL) to give the crude product as a gummy material. Most of the water was decanted; the crude product was carefully dried by consecutive coevaporation with pyridine (30 mL), toluene (3 \times 30 mL) and dichloromethane (30 mL). The crude ribonucleoside 12a was purified by chromatography on silica gel (150 g in a 6.5 cm i.d. column) using a gradient of MeOH ($0 \rightarrow 3\%$) in CH₂Cl₂. Fractions containing pure 12a (TLC) were collected, rotoevaporated to a foam under low pressure, and dissolved in dry C_6H_6 (~20 mL); the solution was frozen and then lyophilized under high vacuum to produce a white powder (7 g, 12.8 mmol, 85%). Characterization data obtained from 1 H and 13 C NMR analysis of 12a are in agreement with those reported by Semenyuk et al.¹⁹

 N^4 -Benzoyl-3',5'-O-(1,1,3,3-tetraisopropyldisiloxane-1,3-diyl)cytidine (11b). This compound was prepared under conditions similar to those employed for the synthesis of 11a. Crude 11b¹⁹ was also used without purification in the next synthetic step.

*N*⁴-Benzoyl-3',5'-*O*-(1,1,3,3-tetraisopropyldisiloxane-1,3-diyl)-2'-*O*-methylthiomethylcytidine (12b). To a solution of crude 11b in DMSO (15 mL) were added glacial AcOH (15 mL) and Ac₂O (10 mL). The solution was stirred at \sim 25 °C for 16 h and then at 45 °C until completion of the reaction (\sim 5 h), which was monitored by TLC (CHCl₃/MeOH (95:5 v/v)). The solution was then transferred to a 2 L Erlenmeyer flask and was vigorously stirred while adding slowly a solution of K_2CO_3 (35 g) in water (270 mL). The precipitated material was purified and processed as described for the preparation of **12a**. Purified **12b** was isolated as a white powder (7.1 g, 11 mmol, 73%). Characterization data obtained from ¹H and ¹³C NMR analysis of **12b** are in agreement with those reported by Semenyuk et al.¹⁹

3',5'-O-(1,1,3,3-Tetraisopropyldisiloxane-1,3-diyl)-2'-O-[4-(Ndichloroacetyl-N-methylamino)benzyloxy]methyluridine (13a). To a cooled (0 °C) suspension of thoroughly dried **12a** (5.00 mmol), 4-(N-dichloroacetyl-N-methylamino)benzyl alcohol²⁵ (16, 766 mg, 5.00 mmol), and powdered 5A molecular sieves (\sim 200 mg) in anhydrous 1,2-dichloroethane (DCE, 50 mL) was added a freshly prepared solution of N-iodosuccinimide (NIS, 1.12 g, 5.00 mmol) and fresh trifluoromethanesulfonic acid (TfOH, 64 µL, 0.72 mmol) in DCE/Et₂O ((1:1 v/v), 25 mL). Progress of the reaction was assessed by monitoring the disappearance of 12a by TLC (CHCl₃/ MeOH (93:7 v/v)). The addition of more TfOH (2 up to 4×0.72 mmol) may be necessary to complete the reaction. The suspension was filtered; the filtrate was diluted with CH₂Cl₂ (150 mL) and washed, consecutively, with aqueous 1 M sodium bisulfite (100 mL) and satd NaHCO₃ (100 mL). The organic layer was dried over anhydrous Na₂SO₄, filtered and, then, evaporated to a foam under reduced pressure. Crude 13a was used in the next synthetic step without further purification.

*N*⁴-Benzoyl-3',5'-O-(1,1,3,3-tetraisopropyldisiloxane-1,3-diyl)-2'-O-[4-(*N*-dichloroacetyl-*N*-methylamino)benzyloxy]methylcytidine (13b). This compound was prepared from 12b under conditions similar to those employed for the synthesis of 13a. Crude 13b was used without purification in the next synthetic step.³⁶

2'-O-[4-(N-Dichloroacetyl-N-methylamino)benzyloxy]methyluridine (14a). Crude 13a (5.00 mmol) was dissolved in methanol (30 mL), and ammonium fluoride^{19,28} (741 mg, 20.0 mmol) was added. The reaction mixture was stirred at ~25 °C until cleavage of the disiloxyl group was complete (~16 h) as indicated by TLC (CHCl₃/MeOH (9:1 v/v)). The reaction mixture was concentrated in vacuo, and then partitioned between CH₂Cl₂ (100 mL) and satd NaHCO₃ (50 mL). The aqueous layer was extracted further with CH₂Cl₂ (2 × 100 mL). The organic extracts were pooled together and were dried over anhydrous Na₂SO₄, filtered, and evaporated

⁽³⁶⁾ Silica gel chromatography may occasionally be necessary to separate **13b** from unreacted **12b** to avoid subsequent purification problems. Typically, **13b** is adequately resolved from **12b** when a gradient of MeOH $(0\rightarrow 2\%)$ in CH₂Cl₂ is employed as an eluent.

to dryness under reduced pressure. Crude 14a was purified by chromatography on silica gel (20 g in a 2.5 cm i.d. column) using a gradient of MeOH (0 \rightarrow 5%) in CH₂Cl₂. Fractions containing pure 14a (TLC) were collected and rotoevaporated to a foam under low pressure. The yield of pure ribonucleoside 14a was 70% (1.75 g, 3.5 mmol) relative to the amount of 12a that was employed in the preparation of **13a**. ¹H NMR (300 MHz, DMSO- d_6): δ 11.31 (s, 1H), 7.94 (d, J = 8.0 Hz, 1H), 7.41–7.33 (m, 4H), 6.22 (s, 1H), 5.95 (d, J = 5.8 Hz, 1H), 5.60 (d, J = 8.0 Hz, 1H), 5.26 (d, J = 5.8 Hz, 1H), 5.17 (t, J = 5.1 Hz, 1H), 4.83 (s, 2H), 4.61 (d, ${}^{2}J = 12.4$ Hz, 1H), 4.55 (d, ${}^{2}J = 12.4$ Hz, 1H), 4.24 (t, J = 5.1 Hz, 1H), 4.14 (dt, J = 5.1, 4.4 Hz, 1H), 3.91 (m, 1H), 3.70-3.55 (m, 2H), 3.23 (s, 3H). ¹³C NMR (75 MHz, DMSO-*d*₆): δ 162.9, 162.8, 150.5, 140.3, 140.2, 138.4, 128.9, 126.9, 101.9, 93.4, 86.1, 85.2, 78.2, 68.5, 67.9, 64.7, 60.5, 38.2. ESI/TOF-HRMS: calcd for $C_{20}H_{22}Cl_2N_3O_8 (M - H)^-$ 502.0784, found 502.0780.

N4-Benzoyl-2'-O-[4-(N-dichloroacetyl-N-methylamino)benzyloxy]methylcytidine (14b). This compound was prepared on a 5 mmol scale and purified under conditions similar to those employed for the synthesis and purification of 14a. Pure ribonucleoside 14b was isolated in a yield of 60% (1.8 g, 3.0 mmol) relative to the amount of 12b that was employed in the preparation of 13b. ¹H NMR (300 MHz, DMSO- d_6): δ 11.30 (s, 1H), 8.57 (d, J = 7.4Hz, 1H), 8.01 (d, J = 7.4 Hz, 2H), 7.6 (m, 1H), 7.52 (d, J = 8.0 Hz, 2H), 7.46 (d, J = 9.1 Hz, 2H), 7.35 (m, 3H), 6.19 (s, 1H), 5.97 (d, J = 2.5 Hz, 1H), 5.03 (d, J = 6.6 Hz, 1H), 4.92 (d, J =6.6 Hz, 1H), 4.66 (m, 2H), 4.24 (dd, J = 3.0, 2.7 Hz, 1H), 4.17 (m, 1H), 3.99 (m, 1H), 3.83 (dd, J = 12.3, 2.2 Hz, 1H), 3.67 (dd, J = 12.3, 2.6 Hz, 1H) 3.19 (s, 3H). ¹³C NMR (300 MHz, DMSO d_6): δ 167.3, 163.1, 162.7, 154.4, 145.0, 140.4, 138.6, 133.0, 132.7, 129.5, 128.4, 126.9, 96.1, 93.3, 88.6, 84.3, 78.7, 68.1, 67.5, 74.7, 59.4, 38.2. APESI-HRMS: calcd for C₂₇H₂₈Cl₂N₄O₈ (M)⁺ 606.1284, found 606.1277.

Preparation of 2',3'-O-(Dibutylstannylene) Ribonucleosides 19c',d. Stannylation of adenosine (**10c'**) or N^2 -isobutyrylguanosine (**10d**) was performed according to a method described in the literature.^{10b} To a solution of **10c'** or **10d** (20 mmol) in MeOH (1 L) was added dibutyltin oxide (20 mmol). The reaction mixture was refluxed for 1 h and then allowed to cool to room temperature. The solvent was removed by rotoevaporation under reduced pressure. The crystalline material was left over phosphorus pentoxide for 16 h in a desiccator, under high vacuum, prior to be used without purification in the next synthetic step.

4-(N-Dichloroacetyl-N-methylamino)benzyl Methylthiomethyl Ether (17). A modified literature procedure^{10b} was employed for the preparation of 17. Specifically, 4-(N-dichloroacetyl-*N*-methylamino)benzyl alcohol (**16**,²⁵ 10 g, 40 mmol) was dissolved in dry DMSO (40 mL). Ac₂O (30 mL) and AcOH (20 mL) were added to the solution, which was left standing in the dark for 24 h at ~ 25 °C. The yellow solution was then added dropwise during 2 h to a vigorously stirred slurry of NaHCO₃ (88 g) in H₂O (133 mL) to control the release of carbon dioxide. The reaction mixture was left stirring in the dark for an additional 24 h. The oily material was allowed to settle and the aqueous supernatant was carefully decanted. The crude oil was dissolved in EtOAc/ hexane (1:1 v/v, 100 mL) and the solution was extracted with satd NaHCO₃ (3 \times 100 mL) and once with 2 M NaCl (100 mL). The organic phase was dried over anhydrous Na₂SO₄ and the solvent was removed by rotoevaporation under reduced pressure. The material left was purified by chromatography on silica gel (150 g in a 6.5 cm I.D. column) using a gradient of AcCN $(0\% \rightarrow 15\%)$ in CH₂Cl₂ as the eluent. Fractions containing the desired product (TLC) were pooled together and rotoevaporated under low pressure to give 17 (8 g, 26 mmol, 65%) as a yellow oil. ¹H NMR (300 MHz, DMSO- d_6): δ 7.45 (d, J = 8.0 Hz, 2H), 7.38 (d, J = 8.0Hz, 2H), 6.21 (s, 1H), 4.75 (s, 2H), 4.60 (s, 2H), 3.23 (s, 3H), 2.14 (s, 3H). ¹³C NMR (75 MHz, DMSO- d_6): δ 162.7, 140.4, 138.5, 129.1, 127.0, 74.1, 68.1, 64.6, 38.1, 13.4.

N6-Benzoyl-2'-O-[4-(N-dichloroacetyl-N-methylamino)benzyloxy]methyladenosine (14c). To a cold (-78 °C) stirred solution of 17 (4.9 g, 16 mmol) in anhydrous CH₂Cl₂ was added dropwise, within 5 min, 1 M SO₂Cl₂ (16 mL, 16 mmol) in CH₂Cl₂.^{10b} The reaction mixture was stirred at -78 °C for an additional 30 min and was then rotoevaporated under reduced pressure. The residue (18) was coevaporated with dry CH_2Cl_2 (3 × 30 mL) under low pressure, and anhydrous DMF (20 mL) was added. The clear solution of 18 was immediately added, dropwise over a period of 5 min, to a stirred solution of 19c' (8 g, 16 mmol) and dry tetra*n*-butylammonium bromide (7.7 g, 16 mmol) in dry DMF (65 mL) kept at 60 °C. The reaction mixture was allowed to stir for 60 min at 60 °C, whereupon pyridine:H₂O (3:2 v/v, 20 mL) was added. The solution was stirred for 25 min at \sim 25 °C and was then rotoevaporated under high vacuum to remove DMF. The crude material was dissolved in a minimum volume of pyridine/H₂O (3:2 v/v); the solution was dispersed in silica gel (20 g) and allowed to dry overnight inside a fume hood. The coated silica gel was pulverized and layered on the top of a chromatography column (6.5 cm i.d.) packed with silica gel (150 g). The desired 2'-acetal 14c' eluted faster than the 3'-acetal when a gradient of MeOH (0 \rightarrow 5%) in CH₂Cl₂ was used as the eluent.²⁹ Fractions containing 14c' were pooled together and the solvents were removed by rotoevaporation under reduced pressure to give pure 14c' (2.65 g, 5.00 mmol, 31%). Trimethylchlorosilane (3.2 mL, 25 mmol) was added to a solution of 14c' (2.65 g, 5.00 mmol) in anhydrous pyridine (20 mL). The reaction mixture was stirred at \sim 25 °C for 2 h, upon which, benzoyl chloride (2.9 mL, 25 mmol) was added. After 2 h, the reaction mixture was cooled to ~ 0 °C; water (5 mL) was added and was followed, 10 min later, by the addition of concd NH4OH (10 mL). The open-flask reaction was left stirring at ~25 °C for 30 min. Solvents and excess NH₄OH were removed by rotoevaporation under low pressure. The crude product (14c) was dissolved in EtOAc (250 mL) and the solution was extracted with 1 M NaHCO₃ (3 \times 200 mL) and then with 2 M NaCl (3 \times 200 mL). The organic phase was dried over anhydrous Na₂SO₄, filtered, and rotoevaporated to dryness under reduced pressure. The material left was purified by chromatography on silica gel (150 g in a 6.5 cm I.D. column) using a gradient of MeOH ($0\% \rightarrow 2\%$) in CH₂Cl₂ as the eluent. Fractions containing pure 14c were collected and rotoevaporated to dryness affording a white solid (2.8 g, 4.4 mmol, 88%). ¹H NMR (300 MHz, DMSO- d_6): δ 11.21 (s, 1H), 8.77 (s, 1H), 8.71 (s, 1H), 8.05 (d, J = 7.1 Hz, 2H), 7.67–7.47 (m, 3H), 7.29 (d, J = 8.1 Hz, 2H), 7.18 (d, J = 8.1 Hz, 2H), 6.26 (d, J = 6.0 Hz, 1H), 6.20 (s, 1H), 4.90 (t, J = 5.5 Hz, 1H), 4.84 $(2d ^{2}J = 12.3 \text{ Hz}, 2\text{H}), 4.47 (d, ^{2}J = 11.9 \text{ Hz}, 1\text{H}), 4.40 (dd, J =$ 4.1, 3.8 Hz, 1H), 4.32 (d, ${}^{2}J = 11.9$ Hz, 1H), 4.05 (dt, J = 3.8, 3.6Hz, 1H), 3.74 (dd, J = 11.9, 4.1 Hz, 1H), 3.61 (dd, J = 11.9, 3.8Hz, 1H), 3.20 (s, 3H). ¹³C NMR (75 MHz, DMSO-*d*₆): δ 165.5, 162.7, 152.0, 151.6, 150.4, 143.1, 140.3, 138.2, 133.2, 132.4, 128.9, 128.4, 126.9, 125.8, 93.8, 86.3, 86.1, 78.4, 69.1, 68.1, 64.8, 61.1, 38.2. APESI-HRMS: calcd for $C_{28}H_{28}Cl_2N_6O_7$ (M)⁺ 630.1397, found 630.1388.

N²-Isobutyryl-2'-O-[4-(N-dichloroacetyl-N-methylamino)benzyloxy]methylguanosine (14d). The preparation of this compound is essentially identical to that of 14c' with the exception of the following modification: the stannylated ribonucleoside 19d (6.5 g, 11 mmol) is mixed with a solution of 18 (16 mmol) in DMF (20 mL) in the absence of tetra-*n*-butylammonium bromide.^{10b} The reaction mixture is stirred at 60 °C and processed under conditions identical to those used in the preparation of 14c'. Crude 14d was also obtained as a mixture of regioisomeric acetals. Purification of 14d was achieved by chromatography on silica gel (150 g in a 6.5 cm I.D. column) using a gradient of MeOH ($2\% \rightarrow 8\%$) in CH₂Cl₂ as the eluent.²⁹ Fractions containing pure 14d were collected and rotoevaporated to dryness under reduced pressure affording a white solid (2 g, 3.3 mmol, 30%).¹H NMR (300 MHz, DMSO- d_6): δ 12.07 (s, 1H), 11.66 (s, 1H), 8.27 (s, 1H), 7.49 (d, J = 7.9 Hz, 2H), 7.39 (d, J = 7.9 Hz, 2H), 6.20 (s, 1H), 5.85 (d, J = 6.6 Hz, 1H), 5.62 (d, J = 5.8 Hz, 1H), 5.14 (t, J = 5.3 Hz, 1H), 4.92 (d, ${}^{2}J = 12.9$ Hz, 1H), 4.91 (d, ${}^{2}J = 12.9$ Hz, 1H), 4.68 (s, 2H), 4.62 (m, 1H), 4.28 (2d, J = 4.7 Hz, 1H), 4.04 (m, 1H), 3.65 (dd, J = 12.0, 4.8 Hz, 1H), 3.57 (dd, J = 12.0, 4.8 Hz, 1H), 3.23 (s, 3H), 2.77 (h, J = 6.9 Hz, 1H), 1.12 (d, J = 6.9 Hz, 6H). 13 C NMR (75 MHz, DMSO- d_6): δ 180.0, 154.7, 148.9, 148.1, 140.4, 138.7, 137.2, 129.2, 127.0, 120.0, 93.8, 86.0, 83.6, 75.2, 73.2, 68.2, 64.6, 60.9, 54.8, 38.2, 34.6, 18.73, 18.7. APESI-HRMS: calcd for C₂₅H₃₀-Cl₂N₆O₈ (M)⁺ 612.1502, found 612.1493.

General Procedure for the Preparation of 5'-O-(4,4'-Dimethoxytrityl)-2'-O-[4-(N-dichloroacetyl-N-methylamino)benzyloxy]methyl Ribonucleosides 15a-d. To a solution of a dry ribonucleoside (14a-d, 3.5 mmol) in anhydrous pyridine (15 mL) was added 4,4'-dimethoxytrityl chloride (1.4 g, 4.2 mmol). The solution was stirred at ~25 °C and progress of the reaction was monitored by TLC (CHCl₃/MeOH (95:5 v/v)) until complete disappearance of 14a-d (~2 h). The reaction mixture was then poured into satd NaHCO₃ (200 mL) and the aqueous solution was extracted with CH_2Cl_2 (3 × 150 mL). The combined organic layers were dried over anhydrous Na₂SO₄. Following filtration, the filtrate was evaporated under reduced pressure and the material left was coevaporated with toluene (3 \times 100 mL). The crude product was purified by chromatography on silica gel (20 g in a 2.5 cm i.d. column) using a gradient of CH₃OH ($0 \rightarrow 2\%$) in CH₂Cl₂ containing 0.2% (v/v) triethylamine as the eluent. Fractions containing the pure 5'-O-DMTr ribonucleoside were collected and rotoevaporated to a foam under low pressure. Ribonucleosides 15a, 15b, 15c, and 15d were then dissolved each in dry C₆H₆ (10 mL); the resulting solutions were frozen and then lyophilized under high vacuum to produce vellowish powders in the following overall yields, relative to the amounts of the respective ribonucleosides 10a, 10b, 10c', and 10d used as starting materials: 15a, 55%; 15b, 42%; 15c, 26%; 15d, 28%.

General Procedure for the Preparation of 5'-O-(4,4'-Dimethoxytrityl)-3'-O-[(N,N-diisopropylamino)(2-cyanoethyloxy)]phosphinyl-2'-O-[4-(N-dichloroacetyl-N-methylamino)benzyloxy]methyl Ribonucleosides (9a-d). To a solution of a suitably protected ribonucleoside (15a-d, 3.0 mmol) in anhydrous CH₂Cl₂ (15 mL) containing Et₃N (2 mL, 15 mmol) was added 2-cyanoethyl N,N-diisopropylchlorophosphoramidite (1.15 mL, 5.10 mmol). The reaction mixture was stirred at ~25 °C under argon until complete disappearance of 15a-d (~2 h) was observed by TLC (C₆H₆/Et₃N (9:1 v/v)). The reaction mixture was then poured into water (50 mL) and was extracted with CH₂Cl₂ (100 mL). The organic layer was dried over anhydrous Na₂SO₄ and then filtered. The filtrate was rotoevaporated to dryness under reduced pressure. The crude phosphoramidite product was purified by chromatography on silica gel (20 g in a 2.5 cm i.d. column) using C₆H₆/Et₃N (9:1 v/v) as the eluent (9d required $C_6H_6/CH_2Cl_2/Et_3N$ (45:45:10 v/v/v) to elute off the column). Fractions containing the pure product (TLC) were pooled together and rotoevaporated to dryness under vacuum. The material was dissolved in dry C₆H₆ (3 mL), and the resulting solution was added to cold (-78 °C) stirred hexane (100 mL). The pure ribonucleoside phosphoramidite precipitated immediately as a white solid. After careful decantation of hexane, the solid was dissolved in dry C_6H_6 (10 mL); the solution was frozen and then lyophilized under high vacuum. Et₃N-free 9a-d were isolated each as a powder in yields varying from 62 to 85%.

5'-O-(4,4'-Dimethoxytrityl)-3'-O-[(N,N-diisopropylamino)(2-cyanoethyloxy)]phosphinyl-2'-O-[4-(N-dichloroacetyl-N-methylamino)benzyloxy]methyluridine (9a). ³¹P NMR (121 MHz, C₆D₆): δ 151.9, 150.2. APESI-HRMS: calcd for C₅₀H₅₈Cl₂N₅O₁₁P (M)⁺ 1005.3248, found 1005.3248.

*N*⁴-Benzoyl-5'-*O*-(4,4'-dimethoxytrityl)-3'-*O*-[(*N*,*N*-diisopropylamino)(2-cyanoethyloxy)]phosphinyl-2'-*O*-[4-(*N*-dichloroacetyl-*N*-methylamino)benzyloxy]methylcytidine (9b). ³¹P NMR (121 MHz, C₆D₆): δ 152.7, 150.6. APESI-HRMS: calcd for C₅₇H₆₃-Cl₂N₆O₁₁P (M)⁺ 1108.3670, found 1108.3668.

*N*⁶-Benzoyl-5'-*O*-(4,4'-dimethoxytrityl)-3'-*O*-[(*N*,*N*-diisopropylamino)(2-cyanoethyloxy)]phosphinyl-2'-*O*-[4-(*N*-dichloroacetyl-*N*-methylamino)benzyloxy]methyladenosine (9c). ³¹P NMR (121 MHz, C₆D₆): δ 152.1, 150.7. APESI-HRMS: calcd for C₅₈H₆₃-Cl₂N₆O₁₀P (M)⁺ 1132.3782, found 1132.3770.

*N*²-Isobutyryl-5'-*O*-(4,4'-dimethoxytrityl)-3'-*O*-[(*N*,*N*-diisopropylamino)(2-cyanoethyloxy)]phosphinyl-2'-*O*-[4-(*N*-dichloroacetyl-*N*-methylamino)benzyloxy]methylguanosine (9d). ³¹P NMR (121 MHz, C₆D₆): δ 151.4, 151.3. APESI-HRMS: calcd for C₅₅H₆₅-Cl₂N₈O₁₁P (M)⁺ 1114.3887, found 1114.3880.

Solid-Phase Oligonucleotide Synthesis. Solid-phase synthesis of AUCCGUAGCUAACGUCAUGG was conducted on a scale of 0.2 μ mole in the "trityl-off" mode using a succinyl long chain alkylamine controlled-pore glass (Succ-LCAA-CPG) support functionalized with N^2 -dimethylaminomethylene-5'-O-(4,4'-dimethoxytrityl)-2'-/3'-O-acetylguanosine as the leader nucleoside. The solid support was mixed with 0.5 mL of each Cap A solution (Ac₂O/ pyridine/THF) and Cap B solution (10% 1-methylimidazole in THF) for a period of 60 s to acetylate any unprotected hydroxyls of the leader nucleoside. RNA oligonucleotide synthesis was carried out using a DNA/RNA synthesizer and phosphoramidites 9a-d, which were dissolved in dry MeCN to give 0.2 M solutions. 5-Benzylthio-1H-tetrazole was employed for phosphoramidite activation and used as a 0.25 M solution in dry MeCN. All other ancillary reagents necessary for the preparation of oligonucleotides, with the exception of trichloroacetic acid (TCA), were purchased and utilized as recommended by the manufacturer. The reaction time for each phosphoramidite coupling step was set to 180 s. The dedimethoxytritylation step was effected using 4% TCA in CH₂Cl₂^{17b} during a period of 60 s. The capping step of each synthesis cycle was also programmed for a duration of 60 s.

Characterization and Deprotection of AUCCGUAGC-UAACGUCAUG[2'-O-(4-MABOM)]19G. The solid-phase-linked 5'-dedimethoxytritylated oligonucleotide was placed into a 4 mL screw-capped glass vial to which was added concd NH₄OH (1 mL). The suspension was shaken occasionally over a period of 30 min. The ammoniacal solution was then transferred to another 4 mL glass screw-capped and was heated at 55 °C for 10 h. A sample of the ammoniacal solution (0.9 OD_{260}) was evaporated to dryness using a stream of air. The oligonucleotide was then dissolved in 0.1 M triethylammonium acetate, (pH 7.0, 100 μ L) and was analyzed by RP-HPLC. The analysis was performed using a 5 μ m Supelcosil LC-18S column (25 cm \times 4.6 mm) according to the following conditions: starting from 0.1 M triethylammonium acetate pH 7.0, a linear gradient of 1% MeCN/min was pumped at a flow rate of 1 mL/min for 40 min and was then held, isocratically, for 20 min. Peak heights are normalized to the highest peak, which is set to 1 arbitrary unit. The RP-HPLC chromatogram of unpurified AUCCGUAGCUAACGUCAUG[2'-O-(4-MABOM)]₁₉G ($t_R = 33.7$ min) is shown in Figure 1A. The remaining portion of the ammoniacal solution of AUCCGUAGCUAACGUCAUG[2'-O-(4-MABOM)]₁₉G (15 OD₂₆₀) was evaporated to dryness employing a stream of air. The oligonucleotide was dissolved in 0.1 M AcOH buffered to pH 3.8 with N,N,N',N'-tetramethylethylenediamine (TEMED).^{21b} The solution was kept at 90 °C for 30 min. A sample (0.8 OD₂₆₀) of the fully deprotected AUCCGUAGCUAACGU-CAUGG was analyzed by RP-HPLC under chromatographic conditions identical to those used for the analysis of AUC-CGUAGCUAACGUCAUG[2'-O-(4-MABOM)]₁₉G. The RP-HPLC chromatogram of unpurified and fully deprotected AUCCGUAGC-UAACGUCAUGG ($t_{\rm R} = 17.5$ min) is shown in Figure 1B. The solution of the fully deprotected oligoribonucleotide was applied on the top of a 10-mL PD-10 (Sephadex G-25M) column. The oligonucleotide was eluted from the column using DEPC-treated H₂O as the eluent. Fractions of 1 mL were collected and those containing the RNA oligomer (A_{260}) were pooled together and evaporated to dryness using a stream of air. The unpurified oligoribonucleotide was dissolved in DEPC-treated H₂O and its concentration was determined by UV spectroscopy at 260 nm. RP-HPLC analysis of the desalted unpurified oligomer was performed and the chromatogram resulting from this analysis is shown in Figure 1C. MALDI-TOF MS: calcd for $C_{190}H_{217}N_{75}O_{138}P_{19}$ [M – H]⁻ 6346, found 6346.

Supporting Information Available: Materials and methods; procedure for polyacrylamide gel electrophoresis analysis of unpurified and desalted AUCCGUAGCUAACGUCAUGG; procedures for hydrolysis of AUCCGUAGCUAACGUCAUGG catalyzed by both snake venom phosphodiesterase/bacterial alkaline phosphatase and bovine spleen phosphodiesterase/bacterial alkaline phosphatase; ¹H NMR spectra of **14a–d** and **17**; ¹³C NMR spectra

of 14a-d and 17; ³¹P NMR spectra of 9a-d; mass spectra of 14a-d and 9a-d; expanded Figures 1 and 4A,B; RP-HPLC chromatograms comparing AUCCGUAGCUAACGUCAUGG obtained commercially and through solid-phase synthesis employing phosphoramidites 9a-d; RP-HPLC analysis of synthetic $(3'\rightarrow 5')$ -UpU and $(2'\rightarrow 5')$ UpU; RP-HPLC chromatograms of the enzymatic digestion of synthetic $(3'\rightarrow 5')$ UpU and $(2'\rightarrow 5')$ UpU and $(2'\rightarrow 5')$ UpU catalyzed by either snake venom phosphodiesterase or bovine spleen phosphodiesterase; RP-HPLC chromatogram of the conversion of adenosine to inosine by bovine spleen phosphodiesterase. This material is available free of charge via the Internet at http://pubs.acs.org.

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